



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PC250-300A
Job Sheet 174458



Part No: PC250-300A

Job Qty: 4 ea

Part Name: Load Beam Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/15/18

Job Tracking No:

Due Date: 3/23/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG PC250-300A REV:1 IPP REV A 18.02.27 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier Lead Time	
90	Start up Operation	4 Ea	3/23/18	3/23/18	0.00	0.00	Start Up Small Fab-4	
100	Small Fab	4 pcs	3/23/18	3/23/18	0.08	0.27	Small Fab-9	
110	QC	4 pcs	3/23/18	3/23/18	0.00	0.00	QC5	
130	Outsource	4 pcs	3/23/18	3/23/18			GRO002-VC	
140	Packaging	4 pcs	3/23/18	3/23/18	0.00	0.00	Packaging2	
150	QC	4 pcs	3/23/18	3/23/18	0.00	0.00	QC6	
160	Packaging	4 pcs	3/23/18	3/23/18	0.00	0.00	Packaging3-2	
170	QC21-FG	4 Ea	3/23/18	3/23/18	0.00	0.00	QC21	

Part Op 100 - ASSEMBLE AS PER DWG

Descriptions: 130 - Issue P/O to Groupe Altech: P/O 039218 - Nickel plate, QQ-N-290, Class 2, Grade C - Nickel Plate
.0009-.0011 - Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
PC250-300	Load Beam	4 Ea (1 ea)	90-Start up Operation	
PC250-310	Trunnion	4 Ea (1 ea)	100-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	PC250-300	4	0	0
100-Small Fab	PC250-310	4	1	0



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CANADA
TEL.: 1 613 632-5200
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www.dartaerospace.com

Part Specifications

Specifications could not be found.

Container No: S066024



Part: PC250-300A

Job No: 174458

Serial No/Batch: S066024

Revision: 1
Inspector:

Date: 04/28/18

Plex 4/28/18 10:40 AM dart.tsimiklis.chrisoula



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Job Qty: 3 ea

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Note: DWG PC250-300A REV:1 IPP REV A 18.02.27 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		3/22/18	0.00	0.00	Start Up Small Fab-4		SB
100	Small Fab	3 pcs		3/23/18	0.08	0.20	Small Fab-9		A.P
110	QC	3 pcs		3/23/18	0.00	0.00	QC5		SB
130	Outsource	3 pcs		3/23/18	0.00	0.00	Outsource15		CT 18-4-25
140	Packaging	3 pcs		3/23/18	0.00	0.00	Packaging2		
150	QC	3 pcs		3/23/18	0.00	0.00	QC6		
160	Packaging	3 pcs		3/23/18	0.00	0.00	Packaging3-2		
170	QC21-FG	3 Ea		3/23/18	0.00	0.00	QC21		

Part Op 100 - ASSEMBLE AS PER DWG

Descriptions: 130 - -Issue P/O to Groupe Altech: P/0039718 Nickel plate, QQ-N-290, Class 2, Grade C -Nickel Plate .0009-.0011 - Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
PC250-300	Load Beam	3 Ea (1 ea)	90-Start up Operation	5083365
PC250-310	Trunnion	3 Ea (1 ea)	100-Small Fab	5060148

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	PC250-300	3	4	0
100-Small Fab	PC250-310	3	5	0

Part Specifications

Specifications could not be found.



Container No: S066024



Part: PC250-300A

Job No: 174458

Serial No/Batch: S066024

Revision: 1

Inspector:

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Date: 04/27/18



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PURCHASE ORDER

PO039718

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO039718
PO Date: 4/26/18
Due Date: 4/30/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	173825	D5532-041	Valve Cap Assembly Issue P/O to ATG : _____ Blue Anodize as per Dwg D5532 BLUE ANODIZE PER MIL-A-8625F TYPE I or IB or IC or II or IIB CLASS 2	Firmed	4/30/18	30 pcs	0 pcs	30 pcs	\$4.00/pcs	\$120.00
2	174458	PC250-300A	Load Beam Assembly -Issue P/O to Groupe Altech: P/O -Nickel plate, QQ-N-290, Class 2, Grade C -Nickel Plate .0009-.0011 - Certificate of Conformity is required	Firmed	4/30/18	4 pcs	0 pcs 4x	4 pcs	\$75.00/pcs A 18/04/18	\$300.00
Grand Total:										\$420.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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Certificat de Conformité / Certificate of Compliance

(008814-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

008814 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.					
27-Apr-2018		Aman		039718					
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Quantités / Quantities Qté NC/ NC Qty		Qté Scrap/	À venir/ Back Order
2	PC250-300 Rev.	PC250-300 01 - E-NIC STEEL 200 [E-NICKEL STEEL 200] 0.0009 TO 0.0011 THICK BAKE	E-NICKEL-200 CH	4	4	0		0	0

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APR 28 2018

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.